

JETON®



High Pressure Adjustable Nozzle

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Spraying Device

Spraying Device......15-16





High Pressure Adjustable Nozzle

High pressure adjustable nozzle can elevate the working efficiency, enhance accuracy of product, protect the service life of cutting tools, curtail working hours, and lower cost that makes it an efficient instrument to enhance the competitiveness.

- lacksquare It's specially-designed mechanical structure can bring out an adjustable angle featuring 360° gyration after the oblique 34° angle, thus helping adjust a wide injection range.
- A choice of quality material along with accurate assembly to develop the greatest function of high pressure adjustable nozzle.
- The compression resistance to be at 30 kgf/cm².
- A wide range of adjustable angle, an easy adjustment.
- Steady and accurate positioning with no spring-back.
- Applied to the spraying, cooling system and ejector system of each type of machine.





The injection direction forms one angle with the fixed direction and is applied widely to deviated spraying cooling system, such as turret of the CNC lathe.

The injection direction is paralleled to the fixed direction and is widely applied to variety of CNC machining center, grinding machine, and each machining tool.

MOUNTED TYPE

The injection direction is paralleled to the fixed direction, but the fixed direction uses the close fit for a mount and is applied to each CNC system.

The injection direction forms one angle with the fixed direction, but the fixed direction uses the close fit for a mount and is applied to each CNC system.

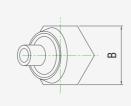


PRESSURE CONVERSION TABLE:

Kgf/cm ²		Bar	KPa	PSI	Torr mmHg	atm
1	=	0.981	98.1	14.2	735.56	0.968
30	=	29.43	2943	426	22066.8	29.04

HIGH



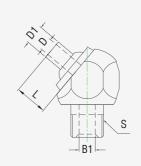


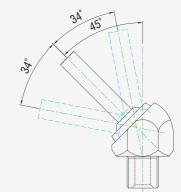
JTAM2-8-10

JTAM2-8-20

M8*1.25P-Ø3*10L

M8*1.25P-Ø3*20L





pecifications for Inc	lined-Injection High Pre	ssure Adj	ustable Noz	zle			
	0 15 11		Majo	or Size			Unit (mm)
Item No.	Specifications	D	THREAD(S)	L	D1	B1	HEXAGRAM(B
JTAP-1/8-10	1/8"PT-Ø4*10L	4	PT 1/8"	10	6	6	17
JTAP-1/8-30	1/8"PT-Ø4*30L	4	PT 1/8"	30	6	6	17
JTAP-1/8-50	1/8"PT-Ø4*50L	4	PT 1/8"	50	6	6	17
JTAP-1/4-10	1/4"PT-Ø4*10L	4	PT 1/4"	10	6	6	17
JTAP 1/4 30	1/4"PT-Ø4*30L	4	PT 1/4"	30	6	6	17
JTAP 1/4 50	1/4"PT-Ø4*50L	4	PT 1/4"	50	6	6	17
JTAP-3/8-20	3/8"PT-Ø6*20L	6	PT 3/8"	20	8	10	24
JTAP-3/8-40	3/8"PT-Ø6*40L	6	PT 3/8"	40	8	10	24
JTAP 3/8 60	3/8"PT-Ø6*60L	6	PT 3/8"	60	8	10	24
JTAP-1/2-30	1/2"PT-Ø8*30L	8	PT 1/2"	30	10	12	32
JTAP-1/2-50	1/2"PT-Ø8*50L	8	PT 1/2"	50	10	12	32
JTAP-1/2-70	1/2"PT-Ø8*70L	8	PT 1/2"	70	10	12	32
	0 10 11		Majo	or Size			Unit (mm)
Item No.	Specifications	D	THREAD(S)	L	D1	B1	HEXAGRAM(
JTAN-1/8-10	1/8"NPT-Ø4*10L	4	NPT 1/8"	10	6	6	17
JTAN 1/8 30	1/8"NPT-Ø4*30L	4	NPT 1/8"	30	6	6	17
JTAN-1/8-50	1/8"NPT-Ø4*50L	4	NPT 1/8"	50	6	6	17
JTAN-1/4-10	1/4"NPT-Ø4*10L	4	NPT 1/4"	10	6	6	17
JTAN-1/4-30	1/4"NPT-Ø4*30L	4	NPT 1/4"	30	6	6	17
JTAN-1/4-50	1/4"NPT-Ø4*50L	4	NPT 1/4"	50	6	6	17
JTAN-3/8-20	3/8"NPT-Ø6*20L	6	NPT 3/8"	20	8	10	24
					_		

ileiti No.	specifications	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)
JTAN-1/8-10	1/8 " NPT-Ø4*10L	4	NPT 1/8"	10	6	6	17
JTAN 1/8 30	1/8"NPT-Ø4*30L	4	NPT 1/8"	30	6	6	17
JTAN-1/8-50	1/8"NPT-Ø4*50L	4	NPT 1/8"	50	6	6	17
JTAN-1/4-10	1/4"NPT-Ø4*10L	4	NPT 1/4"	10	6	6	17
JTAN-1/4-30	1/4"NPT-Ø4*30L	4	NPT 1/4"	30	6	6	17
JTAN-1/4-50	1/4"NPT-Ø4*50L	4	NPT 1/4"	50	6	6	17
JTAN-3/8-20	3/8"NPT-Ø6*20L	6	NPT 3/8"	20	8	10	24
JTAN 3/8 40	3/8"NPT-Ø6*40L	6	NPT 3/8"	40	8	10	24
JTAN-3/8-60	3/8"NPT-Ø6*60L	6	NPT 3/8"	60	8	10	24
JTAN-1/2-30	1/2"NPT-Ø8*30L	8	NPT 1/2"	30	10	12	32
JTAN-1/2-50	1/2"NPT-Ø8*50L	8	NPT 1/2"	50	10	12	32
JTAN-1/2-70	1/2"NPT-Ø8*70L	8	NPT 1/2"	70	10	12	32

Hana Na	Connection			Of III (mm)					
Item No.	Specifications	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)		
JTAM -10 10	M10*1.25P-Ø4*10L	4	M10*1.25P	10	6	6	17		
JTAM -10 30	M10*1.25P-Ø4*30L	4	M10*1.25P	30	6	6	17		
JTAM-10-50	M10*1.25P-Ø4*50L	4	M10*1.25P	50	6	6	17		
Harra NIa	0		Majo	or Size			Unit (mm)		
Item No.	Specifications	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)		
JTAP2-1/8-10	1/8"PT-Ø3*10L	3	PT 1/8"	10	5	5	14		
JTAP2-1/8-20	1/8"PT-Ø3*20L	3	PT 1/8"	20	5	5	14		
JTAP2-3/8-10	3/8"PT-Ø4*10L	4	PT 3/8"	10	6	6	17		
JTAP2-3/8-30	3/8"PT-Ø4*30L	4	PT 3/8"	30	6	6	17		
JTAP2-3/8-50	3/8"PT-Ø4*50L	4	PT 3/8"	50	6	6	17		
Home Ma	Consolition adiana		Majo	or Size			Unit (mm)		
Item No.	Specifications	D	THREAD(S)	L	D1	B1	HEXAGRAM(B)		
JTAN2-1/8-10	1/8"NPT-Ø3*10L	3	NPT 1/8"	10	5	5	14		
JTAN2-1/8-20	1/8"NPT-Ø3*20L	3	NPT 1/8"	20	5	5	14		
JTAN2-3/8-10	3/8"NPT-Ø4*10L	4	NPT 3/8"	10	6	6	17		
JTAN2-3/8-30	3/8"NPT-Ø4*30L	4	NPT 3/8"	30	6	6	17		
JTAN2-3/8-50	3/8"NPT-Ø4*50L	4	NPT 3/8"	50	6	6	17		
Itam Na	Specifications		Majo	or Size			Unit (mm)		

THREAD(S)

M8*1.25P

M8*1.25P

20



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4.5

4.5

HEXAGRAM(B)

14

14



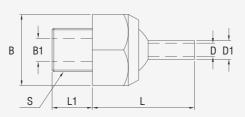
Direct-Injection High Pressure Adjustable Nozzle

The injection direction is paralleled to the fixed direction, with the screw to be used to make the fixed method. It is widely applied to the spraying and cooling system and ejector of each type of machine.

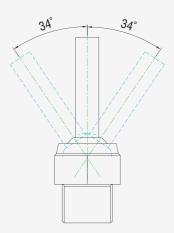
▶ Easy adjustable angle.

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- ▶ Accurate and steady positioning, with no spring-back.
- ▶ Get the "water" power ready for an accurate injection towards milling cutter or drill, thus securing the sufficient cooling for cutter or drill during the machining process and extending its service life.
- Applied widely to the spraying and cooling system and ejector of each type of machine.



JTSM-24-80



Specifications for Direct-Injection High Pressure Adjustable Nozzle

M24*2.0P-Ø8*80L

Hom No	Coocifications		Majo	or Size				Unit (mm)
Item No.	Specifications	D	THREAD(S)	L	L1	D1	В1	HEXAGRAM(B)
JTSP-1/8-20	1/8"PT-Ø4*20L	4	PT 1/8"	20	10	6	6	17
JTSP-1/8-40	1/8 " PT-Ø4*40L	4	PT 1/8"	40	10	6	6	17
JTSP-1/8-60	1/8"PT-Ø4*60L	4	PT 1/8"	60	10	6	6	17
JTSP-1/4-20	1/4"PT-Ø4*20L	4	PT 1/4"	20	10	6	6	17
JTSP-1/4-40	1/4"PT-Ø4*40L	4	PT 1/4"	40	10	6	6	17
JTSP-1/4-60	1/4"PT-Ø4*60L	4	PT 1/4"	60	10	6	6	17
JTSP-3/8-30	3/8"PT-Ø6*30L	6	PT 3/8"	30	13	8	10	24
JTSP-3/8-50	3/8"PT-Ø6*50L	6	PT 3/8"	50	13	8	10	24
JTSP-3/8-70	3/8"PT-Ø6*70L	6	PT 3/8"	70	13	8	10	24
JTSP-1/2-40	1/2"PT-Ø8*40L	8	PT 1/2"	40	18	10	12	32
JTSP-1/2-60	1/2"PT-Ø8*60L	8	PT 1/2"	60	18	10	12	32
JTSP-1/2-80	1/2"PT-Ø8*80L	8	PT 1/2"	80	18	10	12	32
	0 10 11		Majo	or Size				Unit (mm)
Item No.	Specifications	D	THREAD(S)	L	L1	D1	B1	HEXAGRAM(B)
JTSN-1/8-20	1/8"NPT-Ø4*20L	4	NPT 1/8"	20	10	6	6	17
JTSN-1/8-40	1/8"NPT-Ø4*40L	4	NPT 1/8"	40	10	6	6	17
JTSN-1/8-60	1/8"NPT-Ø4*60L	4	NPT 1/8"	60	10	6	6	17
JTSN-1/4-20	1/4"NPT-Ø4*20L	4	NPT 1/4"	20	10	6	6	17
JTSN-1/4-40	1/4"NPT-Ø4*40L	4	NPT 1/4"	40	10	6	6	17
JTSN-1/4-60	1/4"NPT-Ø4*60L	4	NPT 1/4"	60	10	6	6	17
JTSN-3/8-30	3/8"NPT-Ø6*30L	6	NPT 3/8"	30	13	8	10	24
JTSN-3/8-50	3/8"NPT-Ø6*50L	6	NPT 3/8"	50	13	8	10	24
JTSN-3/8-70	3/8"NPT-Ø6*70L	6	NPT 3/8"	70	13	8	10	24
JTSN-1/2-40	1/2"NPT-Ø8*40L	8	NPT 1/2"	40	18	10	12	32
JTSN-1/2-60	1/2"NPT-Ø8*60L	8	NPT 1/2"	60	18	10	12	32
JTSN-1/2-80	1/2"NPT-Ø8*80L	8	NPT 1/2"	80	18	10	12	32
Item No.	Specifications		Majo	or Size				Unit (mm)
ilei i i No.	specifications	D	THREAD(S)	L	L1	D1	В1	HEXAGRAM(B)
JTSM-10-15	M10*1.25P-Ø4*15L	4	M10*1.25P	15	10	6	6	17
JTSM-10-20	M10*1.25P-Ø4*20L	4	M10*1.25P	20	10	6	6	17
JTSM-10-40	M10*1.25P-Ø4*40L	4	M10*1.25P	40	10	6	6	17
JTSM-10-60	M10*1.25P-Ø4*60L	4	M10*1.25P	60	10	6	6	17
JTSM-20-30	M20*1.5P-Ø6*30L	6	M20*1.5P	30	13	8	10	24
JTSM-20-50	M20*1.5P-Ø6*50L	6	M20*1.5P	50	13	8	10	24
JTSM-20-70	M20*1.5P-Ø6*70L	6	M20*1.5P	70	13	8	10	24
JTSM-24-40	M24*2.0P-Ø8*40L	8	M24*2.0P	40	18	10	12	32
JTSM-24-60	M24*2.0P-Ø8*60L	8	M24*2.0P	60	18	10	12	32

M24*2.0P

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High Pressure Adjustable Nozzle Spraying Device

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Specifications For Easy Jet-on High Pressure Adjustable Nozzle

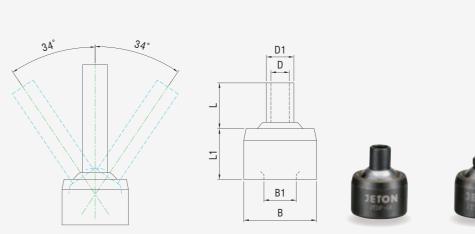
ITEM	SPECIFICATIONS ·	MAJOR SIZE			unit (mm)				
ITEM	SPECIFICATIONS	D	THREAD (S)	L	D1	B1	HEXAGRAM (B)		
JTASP-1/8-10	1/8"PT-Φ4*10L	4	PT 1/8"	10	6	6	17		
JTASP-1/8-30	1/8"PT-Φ4*30L	4	PT 1/8"	30	6	6	17		
JTASP-1/8-50	1/8"PT-Φ4*50L	4	PT 1/8"	50	6	6	17		
JTASP-1/4-10	1/4"PT-Φ4*10L	4	PT 1/4"	10	6	6	17		
JTASP-1/4-30	1/4"PT-Φ4*30L	4	PT 1/4"	30	6	6	17		
JTASP-1/4-50	1/4"PT-Φ4*50L	4	PT 1/4"	50	6	6	17		
JTASP-3/8-10	3/8"PT-Ф4*10L	4	PT 3/8"	10	6	6	17		
JTASP-3/8-30	3/8"PT-Ф4*30L	4	PT 3/8"	30	6	6	17		
JTASP-3/8-50	3/8"PT-Ф4*50L	4	PT 3/8"	50	6	6	17		

	ITEM	ODECIFICATIONS	M	AJOR SIZE				unit (mm)		
	ITEM	SPECIFICATIONS	D	THREAD (S)	L	D1	B1	HEXAGRAM (B)		
	JTASN-1/8-10	1/8"NPT-Φ4*10L	4	NPT 1/8"	10	6	6	17		
	JTASN-1/8-30	1/8"NPT-Φ4*30L	4	NPT 1/8"	30	6	6	17		
	JTASN-1/8-50	1/8"NPT-Φ4*50L	4	NPT 1/8"	50	6	6	17		
	JTASN-1/4-10	1/4"NPT-Φ4*10L	4	NPT 1/4"	10	6	6	17		
	JTASN-1/4-30	1/4"NPT-Φ4*30L	4	NPT 1/4"	30	6	6	17		
	JTASN-1/4-50	1/4"NPT-Φ4*50L	4	NPT 1/4"	50	6	6	17		
	JTASN-3/8-10	3/8"NPT-Ф4*10L	4	NPT 3/8"	10	6	6	17		
	JTASN-3/8-30	3/8"NPT-Ф4*30L	4	NPT 3/8"	30	6	6	17		
	JTASN-3/8-50	3/8"NPT-Φ4*50L	4	NPT 3/8"	50	6	6	17		

ITEM	SPECIFICATIONS ·	MAJOR SIZE				unit (mm)			
ITEM		D	THREAD (S)	L	D1	B1	HEXAGRAM (B)		
JTASM-10-10	M10*1.25P-Φ4*10L	4	M10*1.25P	10	6	6	17		
JTASM-10-30	M10*1.25P-Φ4*30L	4	M10*1.25P	30	6	6	17		
JTASM-10-50	M10*1.25Р-Ф4*50L	4	M10*1.25P	50	6	6	17		

Mounted High Pressure Adjustable Nozzle

The injection direction is paralleled to the fixed direction, with the fixed method adopting the close fit for the mount. It is widely applied to the spraying and cooling system and ejector of each type of machine.





Specifications for Mounted High Pressure Adjustable Nozzle

Item No.	Specifications -		nit (mm)				
lletti NO.	specifications	D	L	D1	L1	B1	Ø(B)
JTDP-10	Ø10*Ø2	2	1	3	8	4.5	10
JTDP-12-5	Ø12*Ø2*5L	2	5	4	8	5.5	12

Item No.	Specifications		nit (mm)				
llelli NO.		D	L	D1	L1	B1	Ø(B)
JTDP-14-8	Ø14*Ø3*8L	3	8	5	8	7	14

Item No.	Specifications		nit (mm)				
IIEITI NO.	TINO. Specifications		L	D1	L1	B1	Ø(B)
JTDP-15-5	Ø15*Ø4*5L	4	5	6	8	7	15
JTDP-15-10	Ø15*Ø4*10L	4	10	6	8	7	15
JTDP-15-30	Ø15*Ø4*30L	4	30	6	8	7	15
JTDP-15-50	Ø15*Ø4*50L	4	50	6	8	7	15

Item No.	Specifications		ni	† (mm)			
liem No.	Specifications	D	L	D1	L1	B1	Ø(B)
JTDP-16-5	Ø16*Ø4*5L	4	5	6	11	7	16
JTDP-16-10	Ø16*Ø4*10L	4	10	6	11	7	16
JTDP-16-30	Ø16*Ø4*30L	4	30	6	11	7	16
JTDP-16-50	Ø16*Ø4*50L	4	50	6	11	7	16



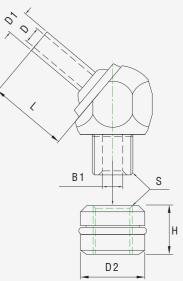


Easy Jet-On High Pressure Adjustable Nozzle

The injection direction forms one angle with the fixed direction, but the fixed direction uses the close fit for a mount and is applied to each CNC system.

- Easy adjustable angle.
- Accurate and steady positioning, with no spring-back.
- Get the "water" power ready for an accurate injection towards milling cutter or drill, thus securing the sufficient cooling for cutter or drill during the machining process and extending its service life.
- Applied widely to the spraying and cooling system and ejector of each type of machine.





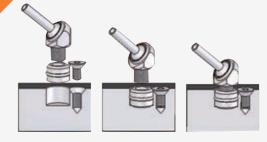
Specifications for Easy Jet-On High Pressure Adjustable Nozzle

Hom No	Considerations	Major Size Unit							Unit (mm)		
Item No.	Specifications	D2	D	THREAD(S)	L	D1	В1	H HEXAGRAM(B) 10.5 17 10.5 17			
JTAT-14-1/8-10	1/8"PT-Ø4*10L	14	4	PT 1/8"	10	6	6	10.5	17		
JTAT-14-1/8-30	1/8"PT-Ø4*30L	14	4	PT 1/8"	30	6	6	10.5	17		
JTAT-14-1/8-50	1/8"PT-Ø4*50L	14	4	PT 1/8"	50	6	6	10.5	17		

Hom No	Chaoifications	Major Size Ur							Unit (mm)
Item No.	Specifications	D2	D	THREAD(S)	L	D1	B1	Н	HEXAGRAM(B)
JTAT-15-1/8-10	1/8"PT-Ø4*10L	15	4	PT 1/8"	10	6	6	10.5	17
JTAT-15-1/8-30	1/8"PT-Ø4*30L	15	4	PT 1/8"	30	6	6	10.5	17
JTAT-15-1/8-50	1/8"PT-Ø4*50L	15	4	PT 1/8"	50	6	6	10.5	17

Item No.	Specifications	Major Size						Unit (mm)		
	specifications	D2	D	THREAD(S)	L	D1	B1	Н	HEXAGRAM(B)	
JTAT-16-1/8-10	1/8"PT-Ø4*10L	16	4	PT 1/8"	10	6	6	12	17	
JTAT-16-1/8-30	1/8"PT-Ø4*30L	16	4	PT 1/8"	30	6	6	12	17	
JTAT-16-1/8-50	1/8"PT-Ø4*50L	16	4	PT 1/8"	50	6	6	12	17	

Item No.	Chaoifications	Major Size Unit (m							
	Specifications	D2	D	THREAD(S)	L	D1	B1	Н	HEXAGRAM(B)
JTAT-18-1/8-10	1/8"PT-Ø4*10L	18	4	PT 1/8"	10	6	6	12	17
JTAT-18-1/8-30	1/8"PT-Ø4*30L	18	4	PT 1/8"	30	6	6	12	17
JTAT-18-1/8-50	1/8"PT-Ø4*50L	18	4	PT 1/8"	50	6	6	12	17



High Pressure Adjustable Nozzle Spraying Device

Examples of Application

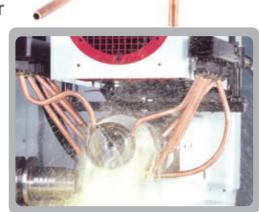
Examples of Application

- Five multi-faceted direction of cooling injections.
- Strong injection cooling system will secure the cooling in the machining process.
- ▶ Strong injection cooling system will further clean out the dregs ondiamond wheel, thus making more sharpened and extend its service life.
- ▶ Strong injection cooling system will further clean out the dregs on working table and bring out a clean workpiece.







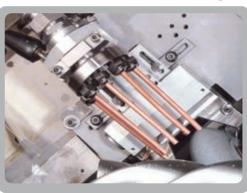


Examples of Application

- ▶ Five multi-faceted direction of cooling injections.
- ▶ Strong injection cooling system will secure the cooling in the machining process.
- ▶ Strong injection cooling system will further clean out the dregs on diamond wheel, thus making more sharpened and extend its service life.
- ▶ Strong injection cooling system will further clean out the dregs on working table and bring out a clean workpiece.

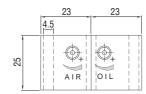


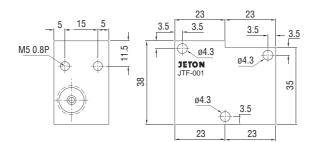
Pneumatic Machine to Cutting Grinder



Examples of Application

SPRAYING DEVICE







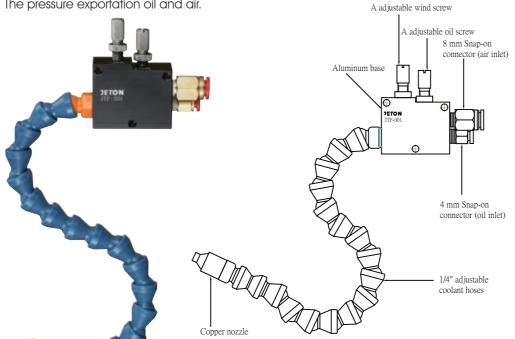
JTF-001 **SPRAYING DEVICE** A Spray Nozzle

- Aluminum Base
- 1 set
- ▶ 1/4" Adjustable Coolant Hoses 1 piece
 - 1 piece

Recommended Pressures: Atmospheric pressure: 0.5~5 kg/cm Hydraulic pressure: 0.5~2 kg/cm²

- ▶ Applied to cool the micro-cutting under the high-speed.
- ▶ Two inlet ports, one for oil, and the other one for air.
- Adjust bolt to adjust the oil and air.

▶ The pressure exportation oil and air.



Spraying Device

JTF-002 **SPRAYING DEVICE**

- ▶ Aluminum Base
- ▶ 1/4" Adjustable Coolant Hoses
- A Spray Nozzle

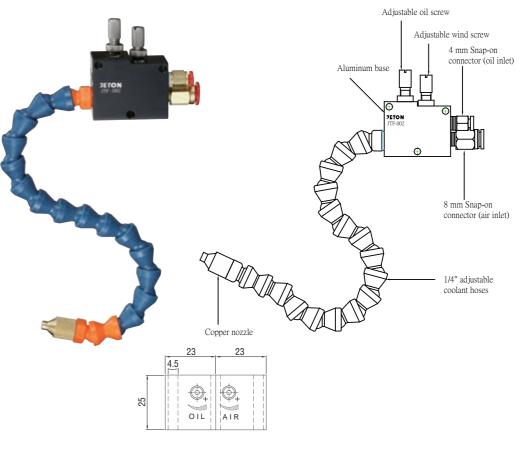
1 piece 1 piece

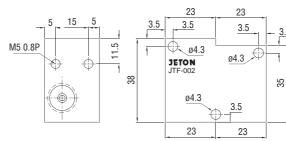
1 set

- ▶ Applied to cool the micro-cutting under the high-speed.
- ▶ Two inlet ports, one for oil, and the other one for air.
- ▶ Adjust bolt to adjust the oil and air.
- ▶ The pressure exportation air arouses the oil into.

Recommended Pressures:

Atmospheric pressure: 3.5~5 kg/cm² Hydraulic pressure: 0





High Pressure Adjustable Nozzle **Spraying Device**

